



NOTES:

1. FIRST SUFFIX "X" INDICATES MATERIAL:
NO SUFFIX - PVC/POLYURETHANE BLEND - [V]
S - POLYETHER URETHANE ESTANE, OR TEXIN - [U]
2. SECOND SUFFIX "X" INDICATES "L" LENGTH (SEE TABLE)
3. THIRD SUFFIX "X" INDICATES COLOR:
NO SUFFIX - RED
BK - BLACK
4. FOR QUARTERLY IDENTIFICATION USE:
A - FIRST QUARTER
B - SECOND QUARTER
C - THIRD QUARTER
D - FOURTH QUARTER
5. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
6. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
7. ALL DIMENSIONS ARE IN INCHES, WITH NOMINAL IN METRIC BELOW.

SUFFIX	L $\pm 1/4"$
125	1 1/4 (2.85cm)
43	4 1/8 (10.5cm)
56	5 5/8 (14.3 cm)
66	6 1/2 (16.5cm)

TOOLING	PART NO.	IFU
SEALING DIE: OR	SD727 D727AC	----- -----

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: $\pm 1^\circ$
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

THIRD ANGLE PROJECTION

DRAWN BY M.S. **DATE** 08/08/97
APPROVED BY **DATE**
MATERIAL
FINISH

HR® Halkey-Roberts®
TITLE **ANGLE CONNECTOR**
SIZE **A** **DRAWING NO.** **C727ACUXXX** **REV** **F**
SCALE **1:1** **DO NOT SCALE DRAWING** **SHEET** **1 OF 1**